



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D2525

Job Sheet 197131



Part No: D2525

Job Qty: 2 pcs

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Due Date: 6/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP A 99.10.15 New Issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	2 pcs	6/28/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DAS
28
7-89



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Container No: S194872



Part: D2525

Job No: 197131

Serial No/Batch: S194872

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/28/19

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110 QC 4	2 pcs	6/28/19	0.00 0.00	QC 4 - 28	JUN 28 2019
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	DAS
				QC 4 - 46	75
				QC 4 - 68	9-89
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
120 Packaging 3-1 - Stock - B4B	2 pcs	6/28/19	0.00 0.00	Packaging 3 - 1 - B4B	JUN 28 2019
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	75
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
130 QC 21 - SA	2 pcs	6/28/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	JUN 28 2019

Part Op 110 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2525-1	Spacer	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	F79482
D2525-3	Spacer	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	F79483
D2525-5	Spacer	8 pcs (4 ea)	100-Packaging 1 - Pick Kit	F15837

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D2525-1	2	2	0
	D2525-3	2	3	0
	D2525-5	8	14	0

Part Specifications
Specifications could not be found.

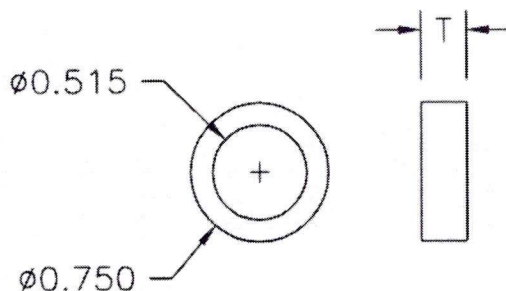
DAS
70
9-89



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED [Signature]	DRAWING NO. D2525	REV. B SHEET 1 OF 1
DATE 99.09.30		TITLE SPACER KIT	SCALE 1:1
A	95.12.22	NEW ISSUE	
B	99.09.30	REVISED MATERIAL	

RELEASED
99.10.12 KE

PART NUMBER	THICKNESS T	QTY
D2525-1	0.750	1
D2525-3	0.250	1
D2525-5	0.125	4
D2525-7	0.063	0
D2525-9	0.032	0



MATERIAL: 5052-H32 (QQ-A-225/7) OR 1100 (QQ-A-225/1)
OR 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8)
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1